

Date: Friday, 23/01/2009 7:19:18 AM  
User: Linda Lacelle

# Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 45104	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251081
<b>This Issue</b> : 23/01/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 42650	<b>Material</b> : N/A
<b>Written By</b> : _____	<b>Due Date</b> : 29/01/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : _____	
<b>Comment</b> : _____	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-081 with Dart IPP D212-725-1-081"

Send a copy of this IPP

*W 09-01-23*

2.0	D2127251081	Support
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**Comment:** Qty.: 1.0000 Each(s)/Unit    Total : 1.0000 Each(s)  
SUPPORT

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-081	Support	_____
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Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-081 REV. \_\_\_\_\_

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:19:18 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45104

Part Number: D2127251081

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



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## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 45104	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251081
<b>This Issue</b> : 23/01/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 42650	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 29/01/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> :	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-081 with Dart IPP D212-725-1-081"

Send a copy of this IPP

W 09-01-23

2.0	D2127251081	Support
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

SUPPORT

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

## EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-081 Support 45321

Attach serviceable tags

JAN 30 2009

## 2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-081 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:19:18 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45104

Part Number: D2127251081

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



*AS*

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

JAN 30 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



*AS*

Comment: INSPECT WORK TO CURRENT STEP

JAN 30 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



*N/A*

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

JAN 30 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



*09/02/04*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*U 09-02-03*

Work Order Number: 45321

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.13**Discrepancy:

Fabricate D212-725-1-079 / -080, Gusset for Dart Aerospace.

Resolution:

D212-725-1-079 / -080 fabricated IAW D212-725-1 Dwg Pg. 30, Fig.11. Material 2024T3 .040 , Batch No.0687 .

**1.13** Work Done By: Kelly Alliston**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.****AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.14**Discrepancy:

Fabricate D212-725-1-081, Support for Dart Aerospace.

Resolution:

D212-725-1-081, Support fabricated IAW D212-725-1 Dwg Pg. 31, Fig.11. Material S.S. 316 .050 , Batch No. 3386 .

**1.14** Work Done By: Kelly Alliston**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.****AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.15**Discrepancy:

Fabricate D212-725-1-083 / -084, Shelf Splice for Dart Aerospace.

Resolution:

D212-725-1-083 / -084, Shelf Splice fabricated IAW D212-725-1 Dwg Pg. 32, Fig. 10. Material 2024T3 .050 , Batch No .0687 .

**1.15** Work Done By: Kelly Alliston**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.****AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.16**Discrepancy:

Fabricate D212-725-1-085, Bracket for Dart Aerospace.

Resolution:

D212-725-1-085, Bracket fabricated IAW D212-725-1 Dwg Pg. 32, Fig.10. Material 2024T3 .050 , Batch No.1947.

**1.16** Work Done By: Sean Hannon**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.****AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*